

Dim. to be able to use
4.0" Ø stock to a clean-up
6.3 .0103 log
(26) (-3.467)

ZONE	LTR	REVISIONS	
		DESCRIPTION	DATE
X		(1) REPLACES REV "A" WITH CHANGES PER CHANGE NOTICE (2) WAS "C" SIZE	MAY 24-76
			ETL 1272 JES
		2 VORDED TAPPED HOLE ALP	4/23/86 ATC-9426

CONTROLLED DOCUMENT
CONTROLLED DOCUMENT

AUG 02 2015
AUG 02 2016

JOB NUMBER
JOB NUMBER

01-5034

RELEASED FOR PROD.
DATE: 9/17/08 INT: DB

8/18/10 BR
09-1613

5/20/06 (SDB)
SHOT COPY

- NOTES:
- MARK AS SPECIFIED IN LOCATION SHOWN WITH 1/8-3/16 HIGH FIGURES THE FOLLOWING:
a) THE NAME "ALLISON" FOLLOWED BY THE TOOL NUMBER AND LAST CHANGE LETTER.
b) VENDOR NAME OR TRADEMARK.
 - BLACK OXIDE PER AMS 2485
 - BREAK SHARP EDGES .020 UOS

EACH ITEM PURCHASED SEPARATELY
MUST BE STAMPED OR ETCHED WITH
TOOL NUMBER AND DETAIL NUMBER
IF SUITABLE OR SUFFICIENT AREA
NOT AVAILABLE, ATTACH TAG

REDUCED
PRINT

GEOMETRIC CHARACTERISTIC SYMBOLS			
FLATNESS	PERPENDICULARITY	OR MMC (MAX MATL CONDITION)	
STRAIGHTNESS	PARALLELISM	OR RFS (REGARDLESS OF FEATURE SIZE)	
ROUNDNESS	ANGULARITY	(1.22) BASIC DIM	
CYLINDRICITY	ROUNDNESS	OR DIA	
PROFILE OF A LINE	TRUE POSITION	OR DIA	
PROFILE OF A SURFACE	CONCENTRICITY	OR DIA	
	SYMMETRY	OR DIA	

UNLESS OTHERWISE SPECIFIED		APPROVALS	DATE
TOL. ON ANGLES = 1°		DRAWN BY: [Signature]	4/13/76
TOL. ON 3 PLACE DECIMALS = .010		CHECKED BY: [Signature]	4/13/76
TOL. ON 2 PLACE DECIMALS = .02		CHG. DR. [Signature]	4/13/76
MATERIAL		REVIEW APPROVAL	
SAE 1010-1020		ENGR. 1 [Signature]	4/13/76
HEAT TREAT AND HARDNESS		ENGR. 2 [Signature]	4/13/76
SURFACE TREAT		ENGR. 3 [Signature]	4/13/76
INSPECTION		FINAL [Signature]	4/13/76

DRAWING PRACTICE		GENERAL SPECIFICATIONS	
SURFACE TEXTURE		SPEC. SUMMARY	
SCREW THREADS		SAE 1010-1020	
		LOCAL SPECS. (REF)	
		TITLE	
		PUSHER SEAL INSTALLATION, POWER TURBINE GOVERNOR	
		MODEL FIRST USED: 250 Series	
		APPLICATION: SEE SEPARATE PARTS LIST	
		SIZE	
		D 73342	
		DWG. No.	
		6893507	
		SCALE	
		2/1	
		SHEET	

-must use 45" stock

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